

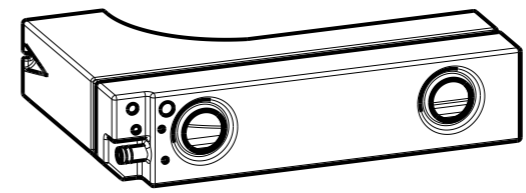
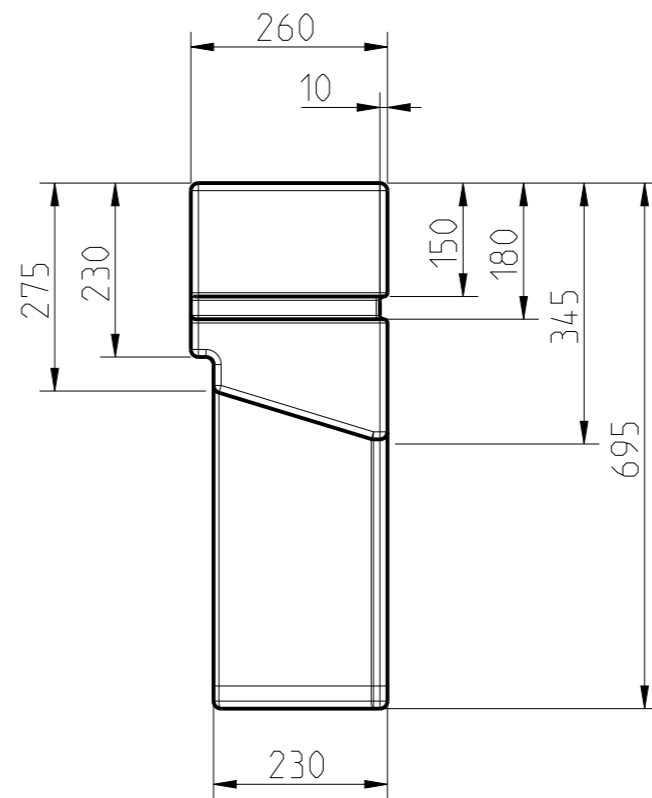
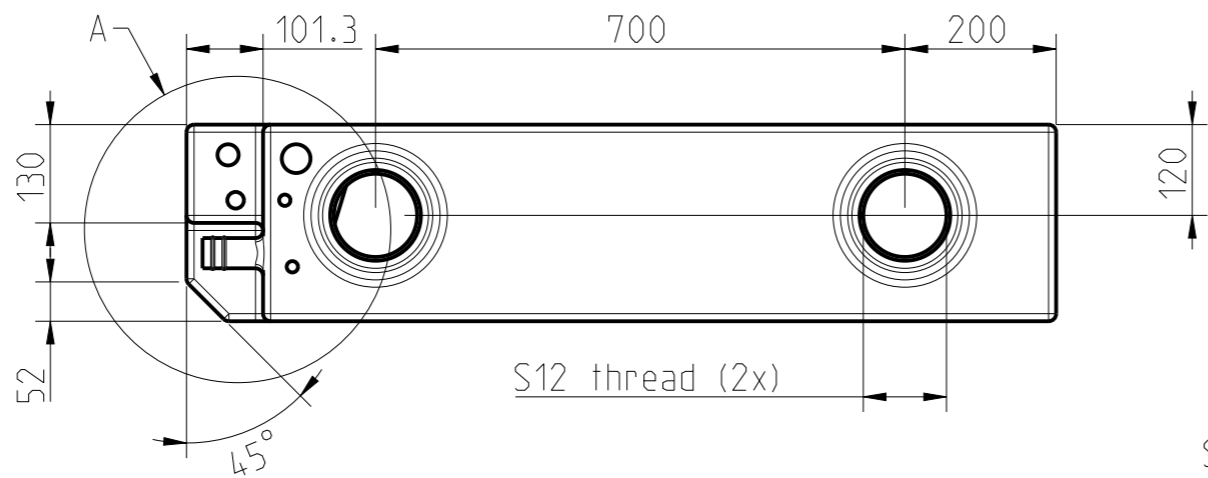
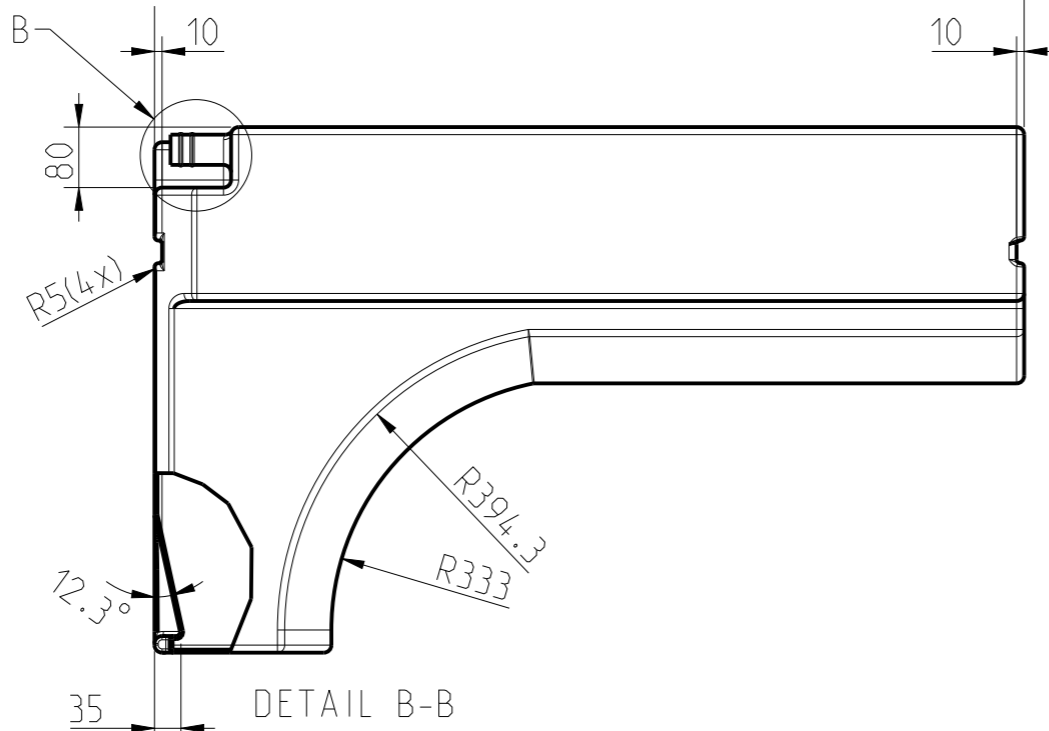
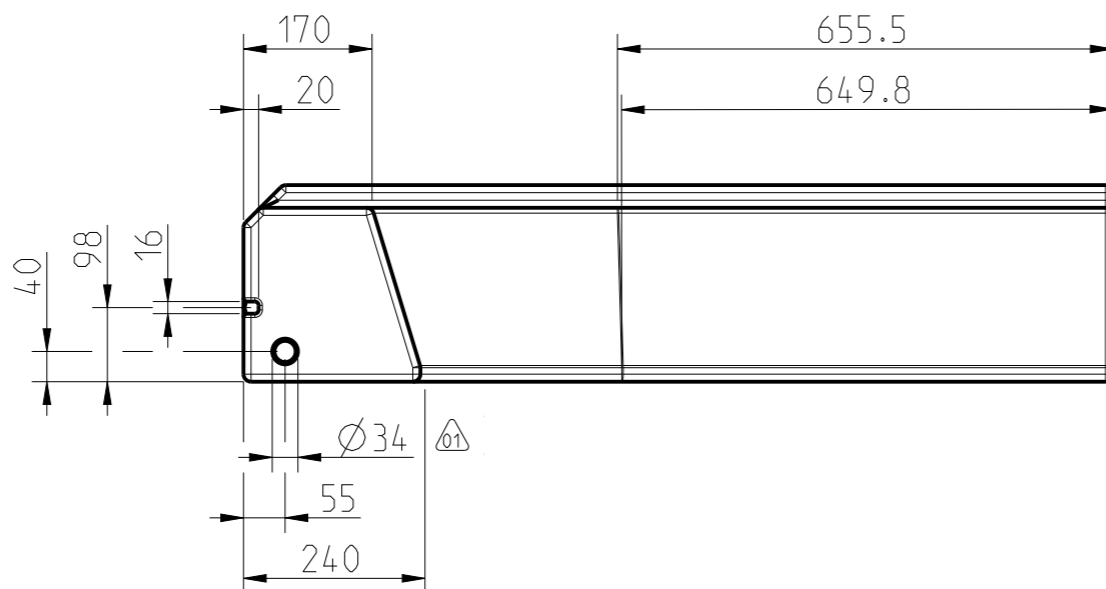
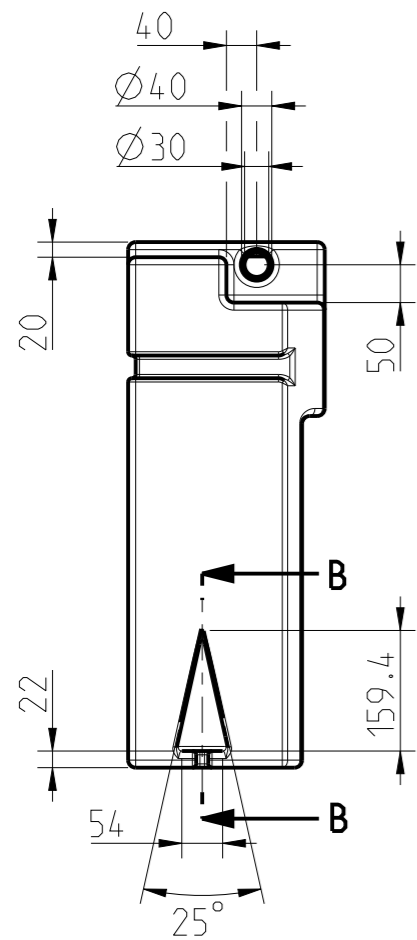
TOLERANCES FOR ROTO-MOULDED PARTS ACCORDING DIN 16 901 - 160A

TOLERANCES FOR WALLTHICKNESS

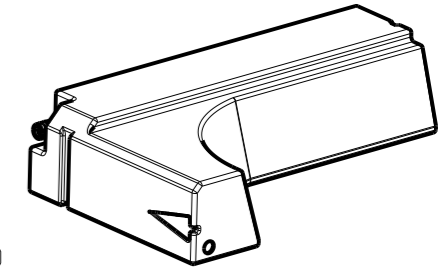
0 - 5	± 1
> 5	± 20%

TOLERANCES FOR OTHER THAN ROTO-MOULDED PARTS ±0.3

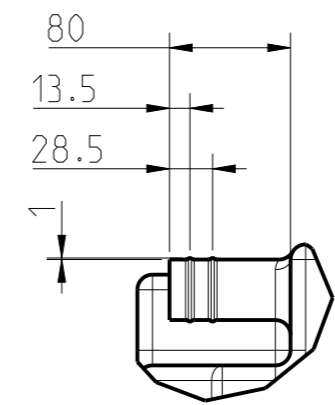
In the following cases the wall thickness tolerances may be exceeded:
 - In positive or negative corners.
 - In cases the wall-to-wall distance in the mould is less the 5 times the nominal wall thickness.
 - In recessed areas, ribs, through holes, inserts.



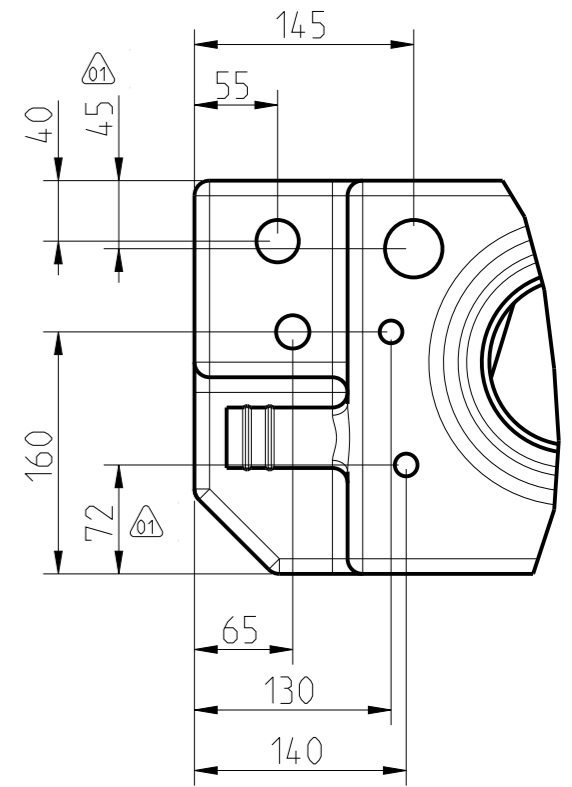
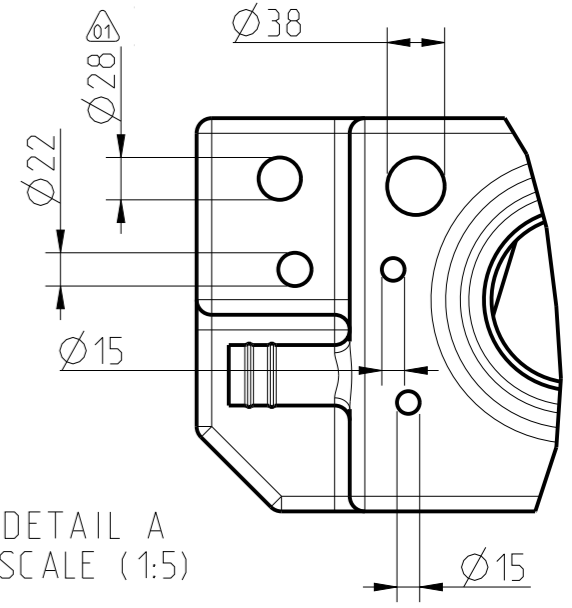
SCALE 1:20



DETAIL B
SCALE (1:5)



DETAIL A
SCALE (1:5)



General remarks:
 - Material:
 - Free of burrs and sharp edges
 - Overall radius = R10